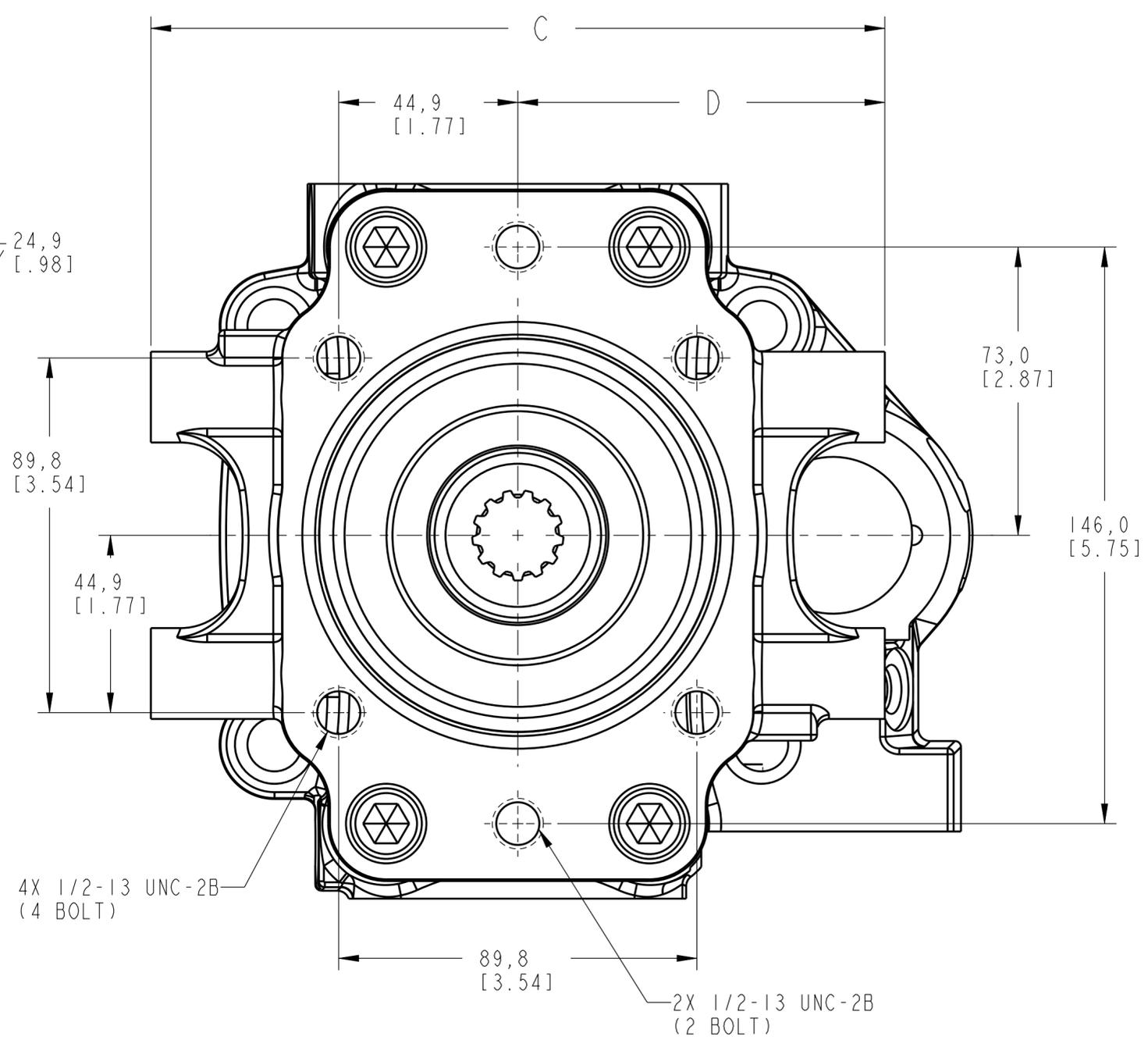
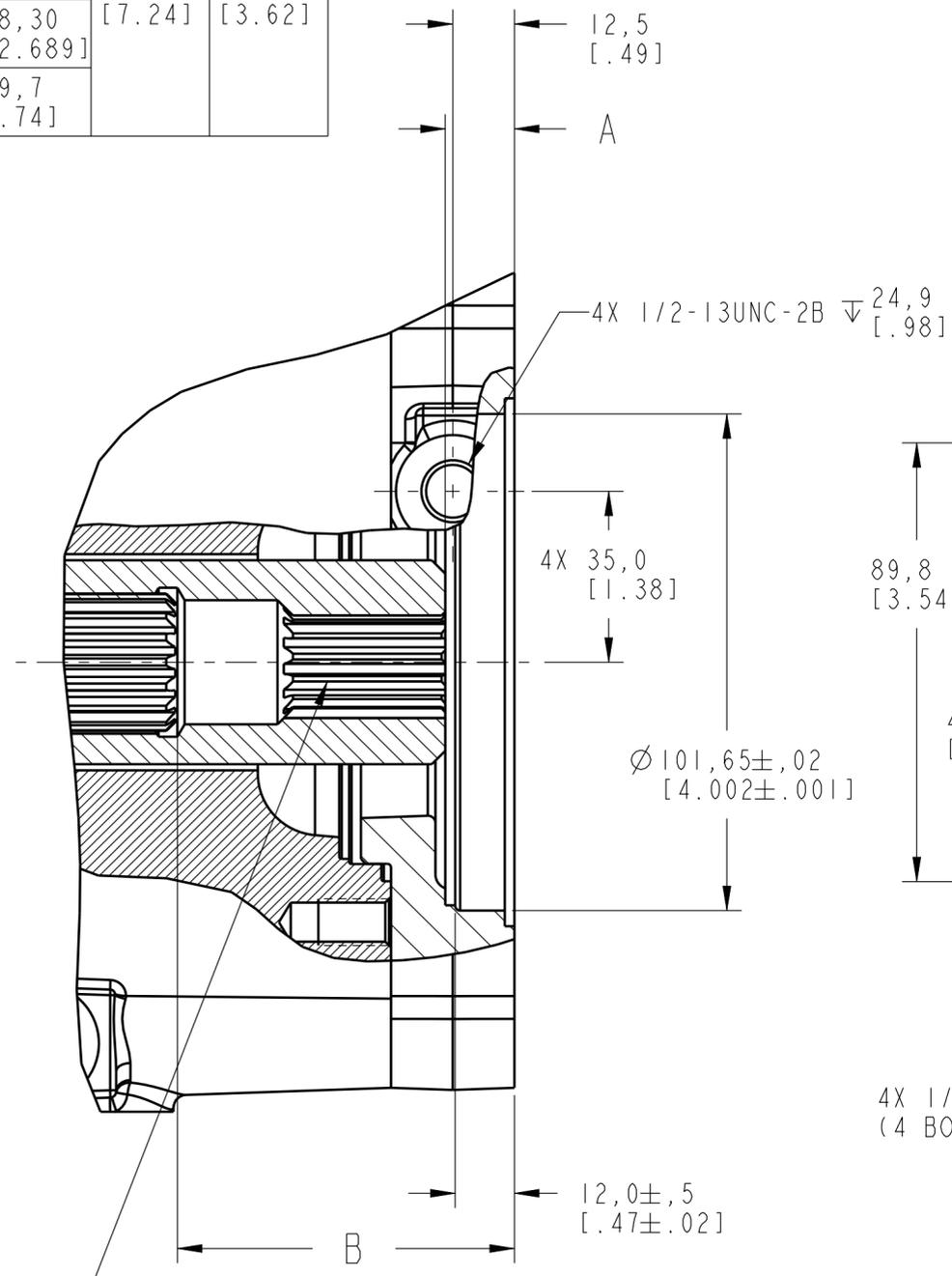


DISPLACEMENT	A	B	C	D
PVM45/50	10,28 [.405]	77,47 [3.05]	172 [6.77]	86 [3.39]
PVM57/63		68,70 [2.705]		
PVM74/81		68,30 [2.689]	183,9 [7.24]	91,9 [3.62]
PVM98/106		68,30 [2.689]		
PVM131/141	14,0 [.551]	69,7 [2.74]		

REV	DESCRIPTION	BY	CHK	DATE	CO
A	ENGINEERING RELEASE	JLW	JGS	09/21/00	36517
B	(4D)ADDED COLUMN 'C' AND 'D'	PK	SDM	11/15/12	ECR-45110
C	UPDATED DRAWING TEMPLATE AS PER DANFOSS STANDARDS	SSP	TTM	12/01/22	CO-0226921



SPLINE TO MATE WITH INTERNAL INVOLUTE  
 FLAT ROOT SIDE FIT 13 TOOTH 16/32 PITCH  
 30° PRESSURE ANGLE PER ANSI B92.1a - 1976

NOTE  
 I MOUNTING FLANGE SPECIFICATION J744-101-2&4

PRODUCT FIRST USED ON : PVM PUMP		DRAWN BY/DATE		JLW	12/04/00
UNLESS OTHERWISE SPECIFIED		CHECKED BY/DATE		JGS	01/16/01
<input checked="" type="checkbox"/> METRIC <input type="checkbox"/> INCHES <input type="checkbox"/>		ENGRG BY/DATE		J1	02/01/01
<input checked="" type="checkbox"/> LEGACY VICKERS ITEM INTERPRET PER VS 1-3-3-1		MFG BY/DATE		----	----
TOLERANCES		LAB OFFICE		CHANGE ID	
MM N/A INCH		----		CO-0226921	
.X $\pm$ 0.8 $\pm$ ---		UNSPECIFIED RADII ARE:		REV ITEMS	
.XX $\pm$ 0.25 $\pm$ .03		----		C	
.XXX $\pm$ --- $\pm$ .010		UNSPECIFIED DRAFT ANGLES		STATUS/DATE	
$\leq \pm 2^\circ$		----		ENGG RELEASE 01/12/22	
UNSPECIFIED DRAFT ANGLES		SURFACE ROUGHNESS		RAW MATERIAL SPECIFICATION	
----		NO BURRS C SIZE		----	
THE REPRODUCTION, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHER WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHT RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL OR DESIGN. (PER ISO 16016)				DRAWING INTERPRETATION PER 504H0074	
				DWG NO A-2170-003   REV C	
SCALE 1/1		SHEET 1 OF 1		DRAWING TITLE	
				B-PAD ADAPTER INSTALLATION	
				PART NO A-2170-003	