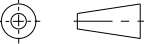


DWG. NO. 1A16FLB24			
REV. SH. F.			
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
F	REDRAWN ON PRO-E. UPDATED TO EATON FORMAT AND DIMENSION STYLE. 1) ADDED WEATHERHEAD PART NUMBER. 2) "1 AND 2 WIRE BRAIDED HOSE" WAS "GH663/GH793 HOSE."	2008-03-31 NJK/SRH	0012250-ECO DP-1693

24Z-G76	1A16FLB24	IF40014-1624AB	IF40034-16-05AB	4624-16S	1A24
WEATHERHEAD PART NUMBER	AEROQUIP PART NUMBER	① NIPPLE	② ELBOW	③ SHOULDER	④ SOCKET

LIST OF MATERIALS

ITEM NO.	MATERIAL	DRAWN N. KASTURKAR		EAT•N HYDRAULICS OPERATIONS		
		CHECKED S. HASABE	DRAWING TITLE FITTING ASSEMBLY 90°, SPILT FLANGE TYPE(CODE 61) 1 AND 2 WIRE BRAIDED HOSE	TECHNICAL CENTER MAUMEE, OHIO, U.S.A.		
1	STEEL	APPROVED S. HASABE		F2		
		RELEASE DATE				
		2008-03-31				
		0012250-ECO				
2	STEEL	DP-1693	SIZE A3	DRAWING NUMBER 1A16FLB24	REV F	
3	STEEL	THIRD ANGLE PROJECTION				
4	STEEL		SCALE 1/1	DIST R	CAGE CODE 01276	SHEET 1
		CONFIDENTIAL AND PROPRIETARY NOTICE TO PERSONS RECEIVING THIS DRAWING AND/OR TECHNICAL INFORMATION THIS DOCUMENT, INCLUDING THE DRAWING AND INFORMATION CONTAINED THEREON, IS CONFIDENTIAL AND IS THE EXCLUSIVE PROPERTY OF EATON CORPORATION. MERELY ON LOAN AND SUBJECT TO RECALL BY EATON AT ANY TIME BY TAKING POSSESSION OF THIS DOCUMENT, THE RECIPIENT ACKNOWLEDGES AND AGREES THAT THIS DOCUMENT CANNOT BE USED IN ANY MANNER ADVERSE TO THE INTERESTS OF EATON AND THAT NO PORTION OF THIS DRAWING MAY BE COPIED OR OTHERWISE REPRODUCED WITHOUT THE PRIOR WRITTEN CONSENT OF EATON. IN THE CASE OF CONFLICTING CONTRACTUAL PROVISIONS, THIS NOTICE SHALL GOVERN THE STATUS OF THIS DOCUMENT. © 2008 Eaton Corporation - All Rights Reserved.				

4. 1S16FLB24 NIPPLE ASSEMBLY MAY BE
SUBSTITUTED FOR ITEMS #1, #2, AND #3.
3. PROCESS AS FOLLOWS:
(a) BRAZE PER ACES 2814.
(NIPPLE ON LONG TANGENT END)
(b) ZINC PLATE PER ES 2751.
(c) ASSEMBLE SOCKET PER ACES 2813.
- ② O-RING SHOWN FOR REFERENCE ONLY.
SUPPLIED BUT NOT FURNISHED WITH ASSEMBLY.
1. DIMENSIONS ARE IN MILLIMETERS [INCHES].