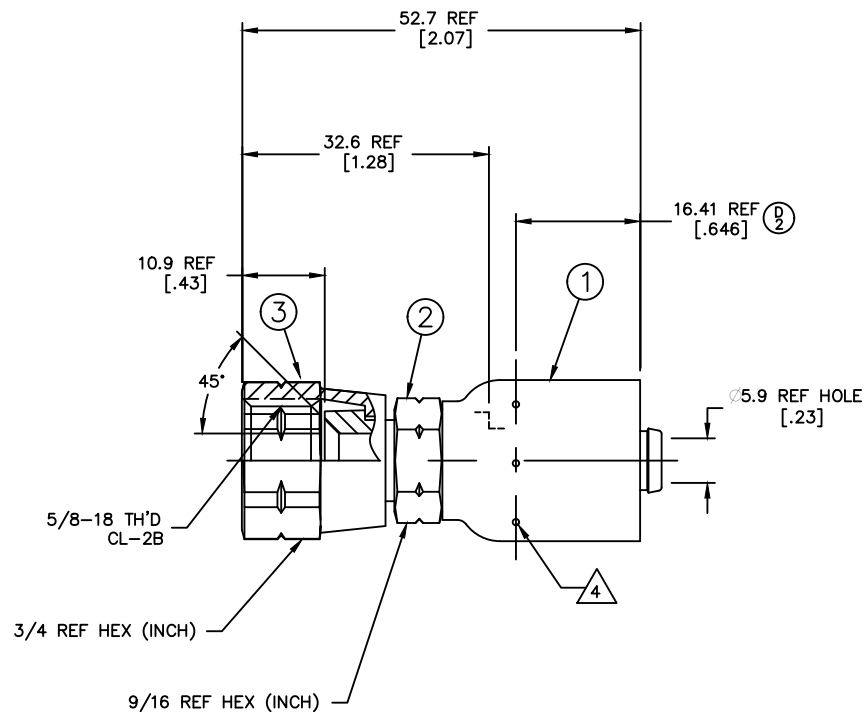


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
C	REACTIVATED AS PER REV "A" TO SHOW AEROQUIP DESIGN	2006-05-12 RHJ/KBM	EN-F30034 DP-1299
D	ADDED MARKING FOR CRIMPING LOCATION. UPDATED DRAWING ACCORDINGLY. 1) ADDED NOTE #4 2) ADDED DIMENSION.	2021-11-17 AAG/ARK	CO-0221372



METRIC

4. CRIMP LOCATION IMPRESSION MARK (6-8 PLACES). ④

3. DIMENSIONS ARE IN MILLIMETERS [INCHES].

2. THERE SHOULD BE NO SOCKET MOVEMENT ON THE NIPPLE AFTER CRIMPING.

1. PROCESS AS FOLLOWS:
 (a) CRIMP NUT PER ES 2409P3.
 (b) CRIMP SOCKET PER ES 2409P17.

FJ3094-0606S	FW1186-06S	FW1227-0606S	210224-6S		
PART NUMBER	① SOCKET	② NIPPLE	③ NUT		

LIST OF MATERIALS					
ITEM NO.	MATERIAL	APPROVED	SIZE	DRAWING NUMBER	REV
1	STEEL	R.D. GARRETT	A2	FJ3094-0606S	D
2	STEEL	R.D. GARRETT	2/1		
3	STEEL	R.D. GARRETT	DIST U		

DRAWN T. HARTFORD
 CHECKED R.D. WEBB
 APPROVED R.D. GARRETT
 RELEASE DATE 2000-04-26
 EN-F19880
 DP-1290
 THIRD ANGLE PROJECTION

Danfoss FLUID CONVEYANCE DIVISION
 DRAWING TITLE
FITTING ASSEMBLY
 SAE 45° SWIVEL, 1503 HOSE

SCALE 2/1
 DIST U
 CAGE CODE 01276
 SHEET 1

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