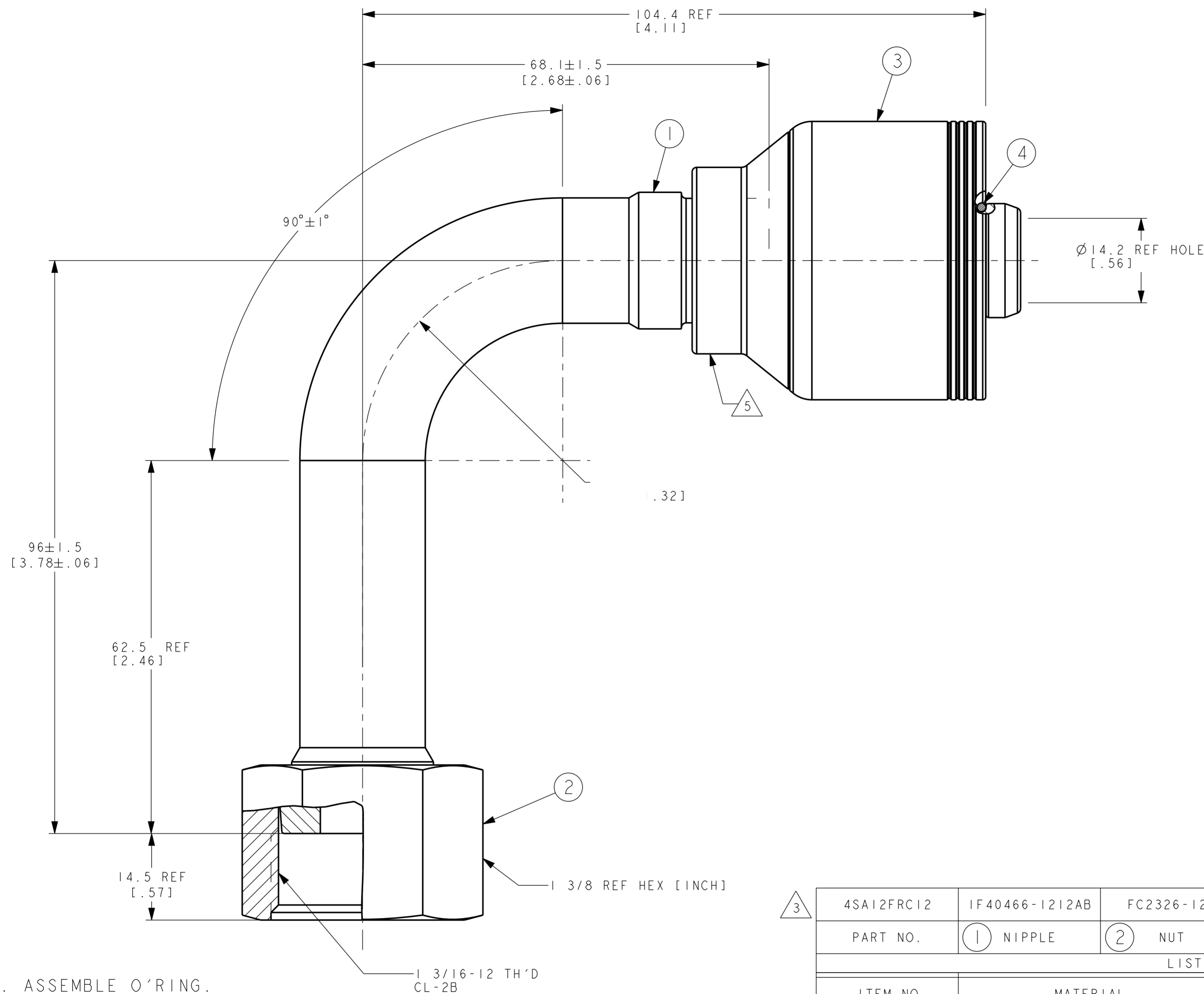


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
C	INITIAL RELEASE, SUPERSEDES PRE-PRODUCTION PRINT 4SAI2FRC12_SHT1, REV. "B".	2014-09-25 JJS/DHS	0102552-ECO



METRIC

- 6. ASSEMBLE O'RING.
- 5. CRIMP SOCKET PER ACES 2813.
- 4. ASSEMBLE NUT.
- 3. ZINC PLATE PER ES 2751.
- 2. BEND NIPPLE TO DIMENSIONS SHOWN.
- 1. DIMENSIONS ARE IN MILLIMETERS [INCHES].

3	4SAI2FRC12	IF40466-1212AB	FC2326-12S	4S12	FF91157-12
	PART NO.	1 NIPPLE	2 NUT	3 SOCKET	4 O'RING

LIST OF MATERIALS		DRAWN	
ITEM NO	MATERIAL	J. SONAVANE	
1	STEEL	CHECKED	
2	STEEL	D. SHEWALE	
3	STEEL	APPROVED	
4	EPDM	R. RUTSCHILLING	
		RELEASE DATE	
		2014-09-25	
		0102552-ECO	
		THIRD ANGLE PROJECTION	
		SCALE 2/1	DIST U
		CAGE CODE 01276	SHEET 1

Danfoss FLUID CONVEYANCE DIVISION

DRAWING TITLE
FITTING ASSEMBLY
 90°, ORS FEMALE SWIVEL
 4 WIRE SPIRAL HOSE

SIZE A2 DRAWING NUMBER 4SAI2FRC12 REV C

SCALE 2/1 DIST U CAGE CODE 01276 SHEET 1

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