



REV	DESCRIPTION	ВҮ	СНК	DATE	ECN	/ MP	S
А	ENGINEERING RELEASE	JGS	АН	2/12/05	M 6 3	3978	

NOTE:

- I USE VALVE CAVITY C-10-3
- 2 NET WEIGHT: CARTRIDGE W/COIL:0.42 kg[.93 lb]
- 3 TORQUE INTO CAVITY: ALUMINUM CAVITY: 47-54 N.m [35-40 lbf.ft] STEEL CAVITY 68-75 N.m [50-55 lbf.ft]

DISTRIBUTION CODE(S)

SPECIFIED ALL	<u>DRAWING</u>	BASED ON ANSI YI4.5M-1982			
DIMENSIONS ARE IN INCHES MILLIMETERS (INCHES) TOLERANCES .X ±	THE REPRODUCTION, DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT, AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL, OR DESIGN. (PER ISO 16016)				
. X X ±	DRAWN JGS BY/DATE 1/10/05	MATERIAL/HEAT TREAT			
. X X X ± ∠ ±	CHECKED AH BY/DATE 3/14/05	`			
UNSPECIFIED RADII ARE:	ENGRG `BY/DATE`	TITLE			
	METALLURGY `BY/DATE `	SOLENOID VALVE INSTALLATION			
UNSPECIFIED DRAFT ANGLES ARE:		MICROINCHES NUMBER MICROINCHES NUMBER			
	THIRD ANGLE PROJECTION	A - 24 0 - 030			
B SIZE	DO NOT SCALE	ARITHMETICAL AVERAGE SCALE / SHEET OF			