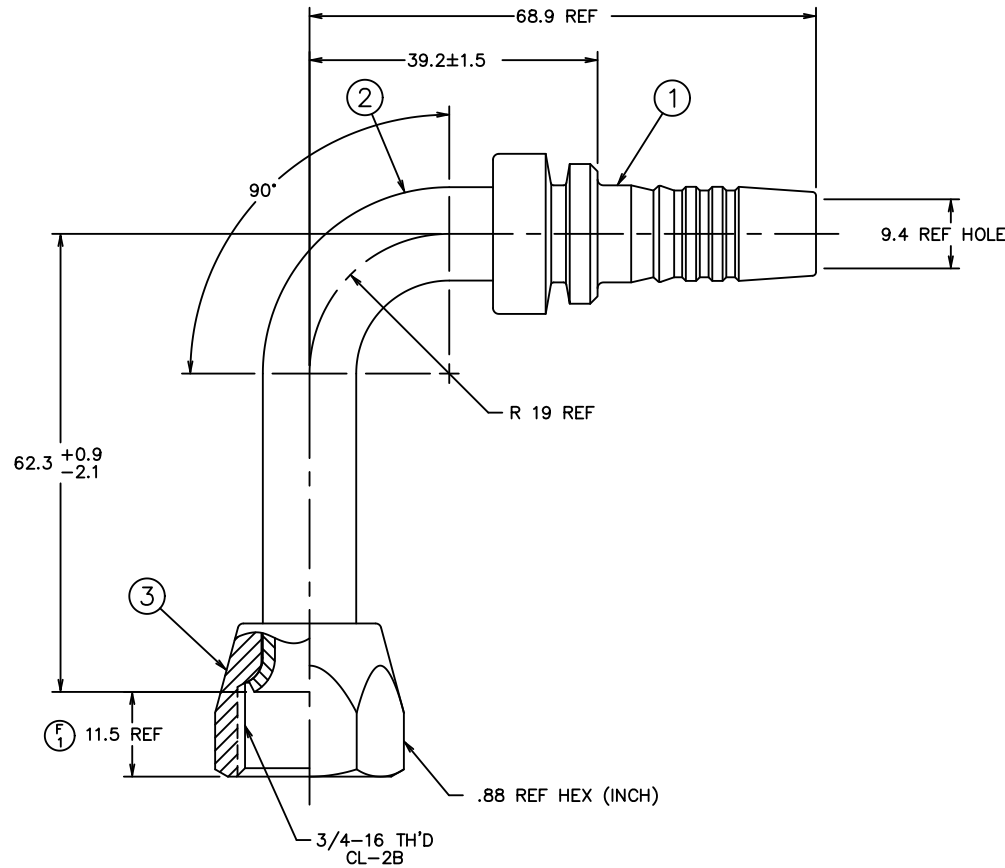


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
F	REDRAWN - SUPERSEDES 1SA_FJC_ REV. "E" FOR 1SABFJCB (1) WAS 12.8 REF	11-14-95	EN-F16026 DP-24900
G	1) FINISH WAS "ZINC PLATE PER ACES 2751".	2020-07-20 ASB	CO-0206072



68.9	2.71
62.3 +0.9 -2.1	2.45 +.04 -.08
39.2±1.5	1.54±.06
19	.75
11.5	.45
9.4	.37
MM	INCH
CONVERSION	

METRIC

1SABFJCB	1F40014-0808AB	1F40016-08-03AB	210221-8S		
AEROQUIP PART NUMBER	① NIPPLE	② ELBOW	③ NUT		
LIST OF MATERIALS					
ITEM NO.	MATERIAL	DRAWN: R.D. GARRETT CHECKED: M. MOLINA APPROVED: R.D. GARRETT RELEASE DATE: 1995-11-15 EN-F16026 DP-24900			
1	STEEL	FLUID CONVEYANCE DIVISION DRAWING TITLE: <b>NIPPLE ASSEMBLY</b> 90° SAE 37° SWIVEL, 2781 HOSE SIZE: A3 DRAWING NUMBER: 1SABFJCB REV: G SCALE: 2/1 DIST: U CAGE CODE: 01276 SHEET:			
2	STEEL				
3	STEEL				
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② CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.

1. PROCESS AS FOLLOWS:
- BRAZE PER ACES 2814.
  - ZINC PLATE PER ES 2751DB.
  - ASSEMBLE NUT AND FLARE ELBOW PER FF481.