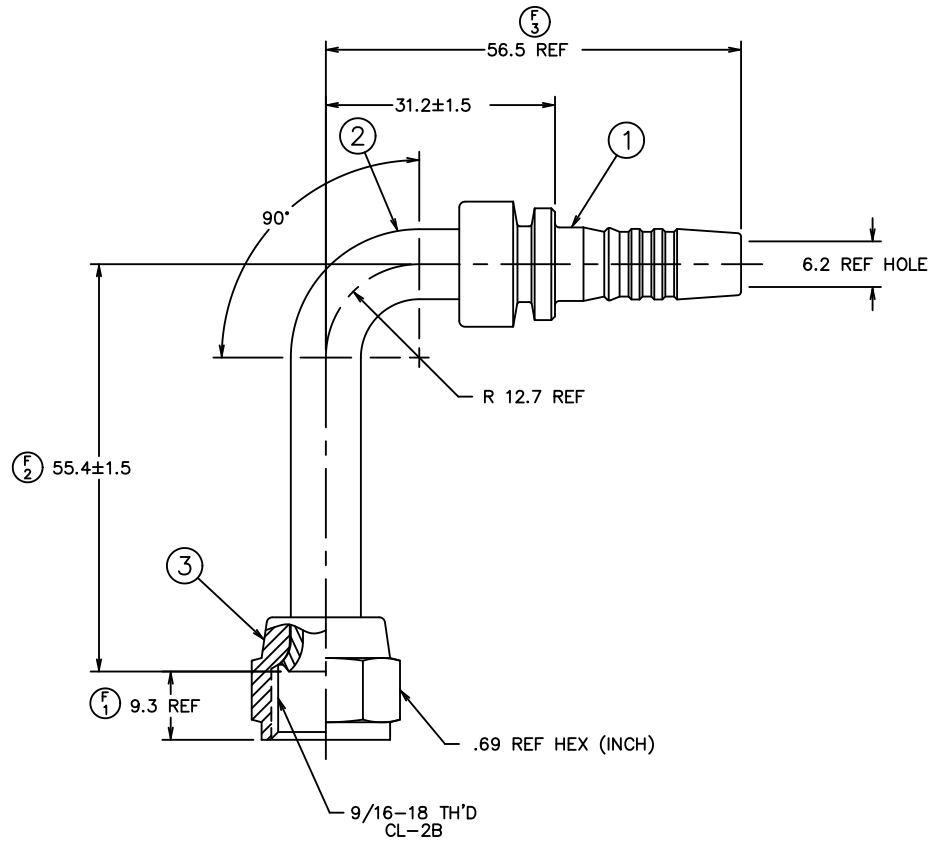


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
F	REDRAWN - SUPERSEDES 1SA_FJC_ REV. "E" FOR 1SA6FJC6 (1) WAS 10.2 REF (2) WAS 55.4+1.4-1.5 (3) WAS 56.4 REF	11-14-95	EN-F16026 DP-24900
G	1) FINISH WAS "ZINC PLATE PER ACES 2751".	2020-06-26 ASB	CO-0205335



56.5	2.22
55.4±1.5	2.18±.06
31.2±1.5	1.23±.06
12.7	.50
9.3	.37
6.2	.24
MM	INCH

CONVERSION

METRIC

1SA6FJC6	1F40014-0606AB	1F40016-06-03AB	210201-6S		
AEROQUIP PART NUMBER	① NIPPLE	② ELBOW	③ NUT		
LIST OF MATERIALS					
ITEM NO.	MATERIAL	DRAWN: R.D. GARRETT CHECKED: M. MOLINA APPROVED: R.D. GARRETT RELEASE DATE: 1995-11-15 EN-F16026 DP-24900			
1	STEEL	FLUID CONVEYANCE DIVISION DRAWING TITLE: <b>NIPPLE ASSEMBLY</b> 90° SAE 37° SWIVEL, 2781 HOSE SIZE: A3 DRAWING NUMBER: 1SA6FJC6 REV: G			
2	STEEL				
3	STEEL				
THIRD ANGLE PROJECTION		SCALE: 2/1	DIST: U	CAGE CODE: 01276	SHEET
THE REPRODUCTION, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHT RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL OR DESIGN. (PER ISO 18016)					

② CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.

1. PROCESS AS FOLLOWS:  
 (a) BRAZE PER ACES 2814.  
 (b) ZINC PLATE PER ES 2751DB. (G1)  
 (c) ASSEMBLE NUT AND FLARE ELBOW PER FF481.