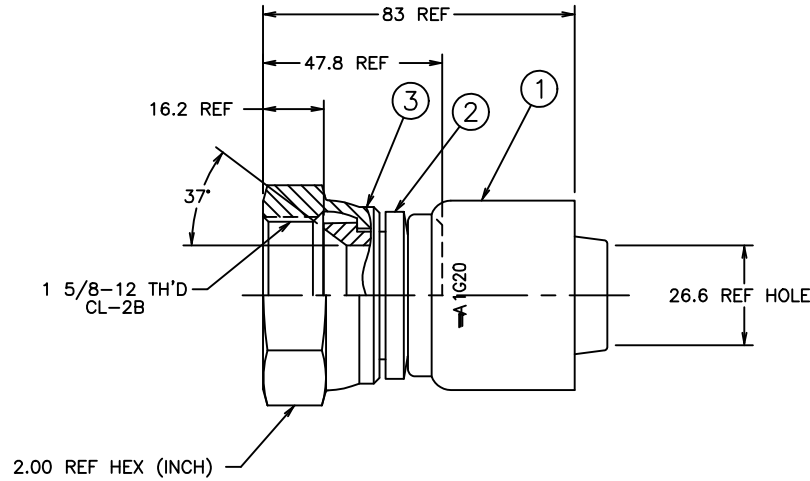


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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
B	REDRAWN - SUPERSEDES 1GA_FJ_SHEET 2, REV. A* FOR 1GA20FJ20 (1)NOTE # 1(g) WAS: "CRIMP NUT PER ACES 2409P2"	3-20-95	EN-F15568 DP-24900



83	3.27
47.8	1.88
26.6	1.05
16.2	.64
MM	INCH

CONVERSION

METRIC

CONVERTED DRAWING CADAM to AutoCAD 8/98

2. 1SA20FJ20 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #2 AND #3.
1. PROCESS AS FOLLOWS:
 (a) CRIMP NUT PER ACES 2813.
 (b) ASSEMBLE SOCKET PER ACES 2813. B
1

ITEM NO.	MATERIAL	1GA20FJ20 AEROQUIP PART NUMBER	1G20 SOCKET	1F40000-2020-S NIPPLE	210204-20S NUT
1	STEEL	①	②	③	
2	STEEL				
3	STEEL				

LIST OF MATERIALS			
DRAWN J. HUFFMAN	FLUID CONVEYANCE DIVISION DRAWING TITLE FITTING ASSEMBLY SAE 37° SWIVEL, OTC		
CHECKED R. GARRETT			
APPROVED R. GARRETT			
RELEASE DATE 3-29-95			
EN-F15568 DP-24900	SIZE C	DRAWING NUMBER 1GA20FJ20	REV B
THIRD ANGLE PROJECTION	SCALE 1/1	DIST U	CAGE CODE 01276 SHEET NO

DWG. NO. 1GA20FJ20 SH. REV. B